

# 2024 Price List

## Automation Systems<sup>3</sup>

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Mill Automation System w/ MultiGrip - P/N 5008381	\$34,995 <sup>1</sup>
Mill Automation System w/ DuoGrip - P/N 5011213	\$29,995 <sup>2</sup>
Mill Automation System CNC Add-on Kit - P/N 5009509	\$13,995
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Lathe Automation System w/ DuoGrip - P/N 5009873	\$29,995

<sup>1</sup> MultiGrip Systems include MultiGrip Gripper, Jaws and Vises for Vertical CNC Mills (3, 4 and 5-axis)

<sup>2</sup> Mill Automation Systems w/ DuoGrip do not include automatic vises and can be used with Vertical and Horizontal CNC Mills

<sup>3</sup> Robots available for Automation Systems are: UR10, UR20, UR30

### Notes:

- All automation systems use the same VersaBuilt System Controller and can be converted from one system to the other with hardware changes and minor updates
- Refer to the Lathe or Mill Automation System installation manuals appendix for a list of spare parts and ordering information
- Automation systems include all required hardware and pre-integrated software to get started with automating your first initial parts, with options for substitutions and accessories. These systems do not require robot programming and enable high-mix part automation without requiring an integrator or reprogramming when adding new parts.

## Robots

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Universal Robot, UR10e (12kg payload, 1300mm Reach)	\$48,623
Universal Robot, UR20 (20kg payload, 1750mm Reach)	\$59,990
Universal Robot, UR30 (30kg payload, 1300mm Reach)	\$58,490

\*Inbound freight from Universal Robots will be added

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## Automation Systems Accessories

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VersaCart 1300 - P/N 5008242 *Infeed Options below	\$5,995
• VersaCart 1300 Custom Infeed Ready Kit - P/N 5012185	\$795
• VersaCart 1300 Standard SS Visual Infeed - P/N 5012183	\$1,995
• VersaCart 1300 Oversized SS Visual Infeed - P/N 5010264	\$2,995
VersaCart Anchor Bracket Kit - P/N 5011095	\$195
MultiGrip Calibration Jaws - P/N 5010283	\$295
Dual Safety Scanner Package for MAS/LAS - P/N 5011597	\$9,995
Accu-Z Lathe Push Tool - P/N 5011101	\$249
VersaWash XT - P/N 5010158	\$3,995
VersaBlast - P/N 5007160	\$499
VersaBlast Solenoid Valve Kit (signal valve) - P/N 5008068	\$299
VersaBlast Air Pilot Valve (high flow) - P/N 5008900	\$349
Vise Tubing Kit for Hot Chips P/N 5010179	\$99
MultiGrip Vise Sensor Kit, 2 vise setup - P/N 5008432	\$995
MultiGrip Vise Sensor Kit, 1 vise setup - P/N 5010638	\$495
Lathe Shaft Infeed - P/N 5010371	\$1,995
Lathe Shaft Infeed and Shaft Fingers - P/N 5011159	\$2,495
Pick, 45-deg Tip - P/N 5009901	\$15
VSC Enable Button - P/N 5009641	\$349
Mill System Y-Push - P/N 5002202	\$95
Mill System Z-Push Tool - P/N 5002394	\$95

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## MultiGrip Vises and Accessories

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MultiGrip Vise 4000 - P/N 5010289	\$2,495
MultiGrip Vise 4000 w/ Steel Top - P/N 5011287	\$3,495
MultiGrip Vise 2000 - P/N 5009518	\$2,495
MultiGrip Vise 2000 w/ Steel Top - P/N 5011288	\$3,495
MultiGrip Vise Package (Basic) - P/N 5009904	\$2,995
MultiGrip Vise Package (Automation Ready) - P/N 5009905	\$3,995
MultiGrip 2X Vise Package (Automation Ready) - P/N 5010502	\$5,995
MultiGrip Vise Solenoid Valve Kit - P/N 5008099	\$349
MultiGrip Vise Mounting T-Clamp - P/N 5008970	\$59
MultiGrip Vise Mounting End Toe-Clamp - P/N 5008777	\$59
Subplate Package for 2x MultiGrip Vises and Hand Valves - P/N 5010017	\$995
MultiGrip Vise Air-Booster, 1-Vise - P/N 5002212	\$2,495
MultiGrip Vise Air-Booster, 2-Vise - P/N 5003419	\$2,895
MultiGrip Vise Air-Booster, 3-Vise - P/N 5003420	\$3,295

## Vise Repair and Refurbishment

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Out of warranty vise repair or update*	\$995
* Return vise to VersaBuilt for rework or repair	
Refurbished Vises	\$1,495

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## MultiGrip Jaws and Accessories

MultiGrip Base Jaws, Swivel-Fixed, OD - P/N 5010220	\$499
MultiGrip Base Jaws, Fixed-Fixed, OD - P/N 5010398	\$499
MultiGrip Fixed Jaws, 1.5" H, OD - P/N 5010221	\$349
MultiGrip Fixed Jaws, 2.5" H, OD - P/N 5010222	\$399
MultiGrip Fixed Jaws, 1.5" H, ID - P/N 5010301	\$349
MultiGrip Fixed Jaws, 2.5" H, ID - P/N 5010302	\$399
ID Jaw Setup Fixture - P/N 5007434	\$99
Top Jaws OD, Swivel-Fixed, 1.0" H - P/N 5006796	\$129
Top Jaw Set OD, Swivel-Fixed, 1.5" H - P/N 5002752	\$159
Top Jaw Set OD, Swivel-Fixed, 2.0" H - P/N 5006795	\$199
Top Jaw Set OD, Oversized, Swivel-Fixed (10" Wide x 8" Deep x 1.5" Thick) - P/N 5007394	\$219
Top Jaw Set OD, Swivel-Fixed, 3.0" H - P/N 5009398	\$299
Top Jaw Set OD, Fixed-Fixed, 1.0" H, - P/N 5010399	\$129
Top Jaw Set OD, Fixed-Fixed, 1.5" H - P/N 5010400	\$159
Top Jaw Set OD, Fixed-Fixed, 2.0" H - P/N 5010401	\$199
Top Jaw Set OD, Fixed-Fixed, 3.0" H - P/N 5010402	\$299
MultiGrip Jaw Hand Load Tool - P/N 5009116	\$99
Single Grip Jaw Set OD, 1.0" H - P/N 5010309	\$199
Single Grip Jaw Set OD, 1.5" H - P/N 5010310	\$229
Single Grip Jaw Set OD, 2.0" H - P/N 5010311	\$249
Universal Top Jaws, Swivel-Fixed - P/N 5007070	\$499
VersaRail Set, Machinable - P/N 5009630	\$149
VersaBite, 1/8", Z-depth - P/N 5009847	\$59
VersaBite, 3/16", Z-depth - P/N 5009679	\$59

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## Grippers and Accessories

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MultiGrip Gripper - P/N 5006205	\$3,995
DuoGrip Gripper - P/N 5009899	\$3,995
Gripper Solenoid Valve Kit - P/N 5008783	\$299
Lathe Shaft Fingers for DuoGrip Gripper - P/N 5011157	\$795
DuoGrip Gripper Bolt-on Components - P/N 5011832	\$199
DuoGrip Gripper Large Puck Fingers - P/N 5011775	\$994

## VSC and Robot2CNC

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Robot2CNC, Advanced Edition, Mill/Lathe - P/N 5010292	\$5,995
Robot2CNC, Basic Edition, Haas/Fanuc - P/N 5009894	\$1,495

## VersaDoor Products

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VersaDoor, 24" - P/N 5007494	\$1,195
VersaDoor, 30" - P/N 5006080	\$1,295
VersaDoor, 40" - P/N 5006549	\$1,395
VersaDoor Double Door, 2x24" - P/N 5007619	\$1,895
VersaDoor Double Door, 2x30" - P/N 5007621	\$1,995
VersaDoor Double Door, 2x40" - P/N 5010762	\$2,195
VersaDoor Sensor Kit, w/ M8 Connector - P/N 5007633	\$595
VersaDoor Sensor Kit, w/ Flying Leads - P/N 5007644	\$595
VersaDoor Valve Kit - P/N 5005490	\$299

## Software, Support, and Installation

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VersaBuilt on-site automation system installation	\$3,500 plus \$200 per hour of on-site labor
Out of warranty support	\$200 per hour
Custom process for automation system	\$200 per hour