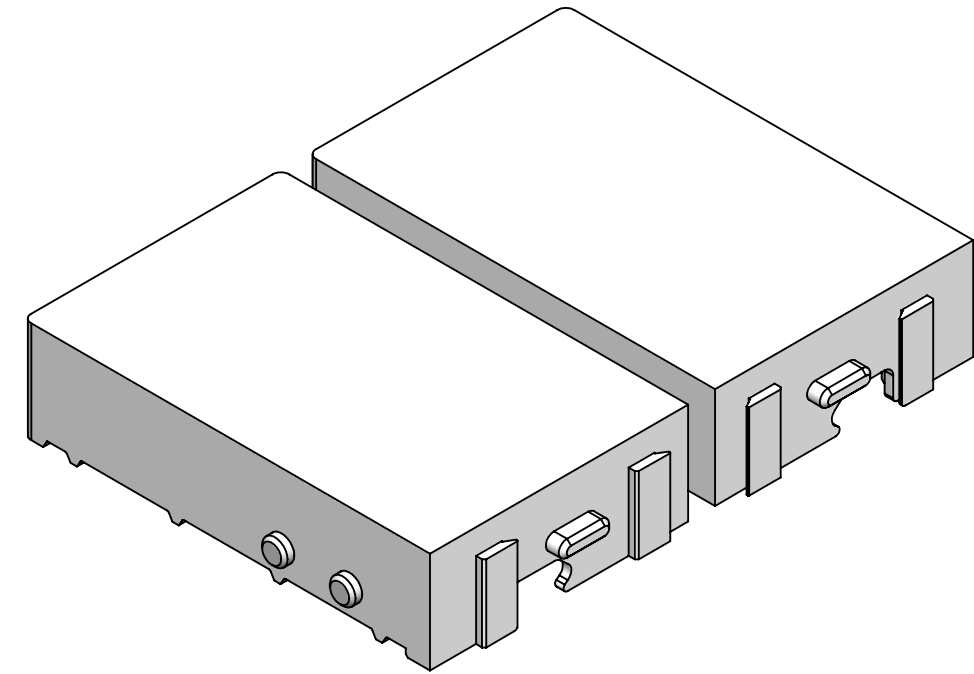
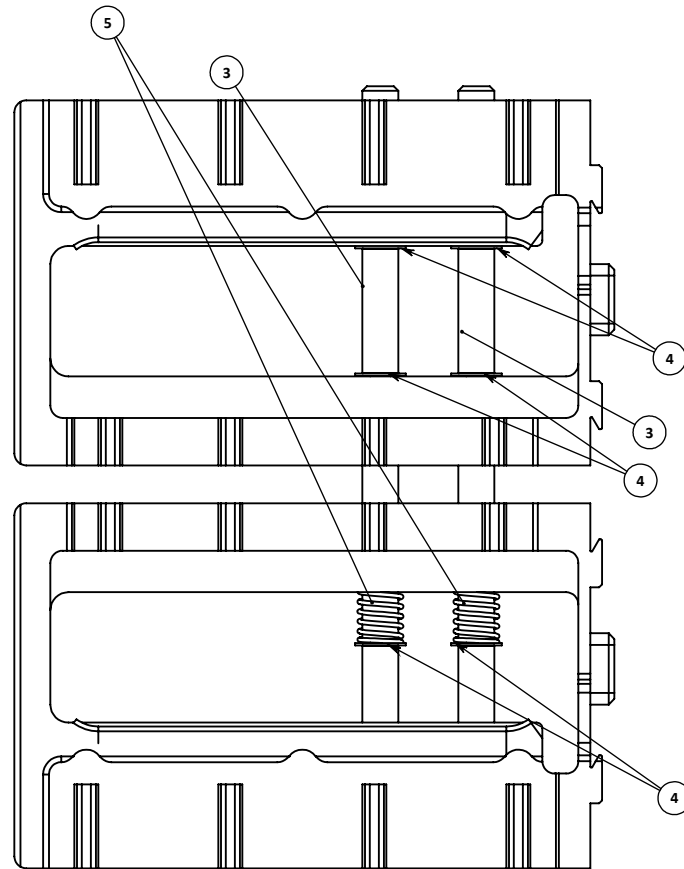
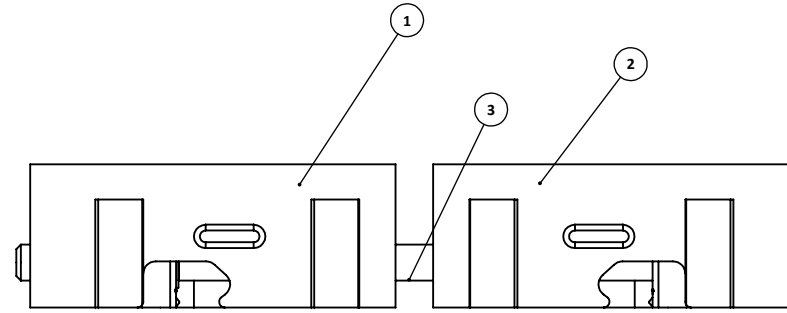
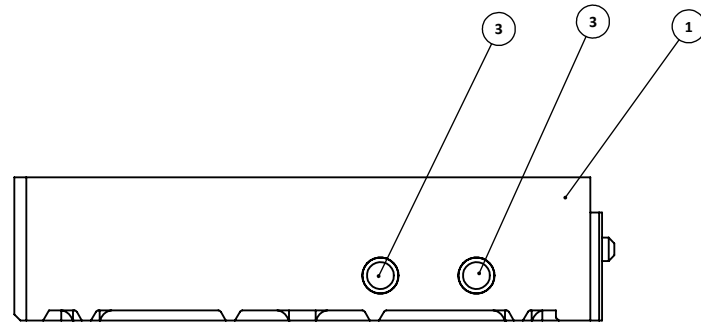


KEY NO.	QTY.	PART NO.	DESCRIPTION	OEM	OEMNumber	REMARKS
1	1	5010297	MULTIGRIP JAW, LEFT, ID, 1.5 H, 45-DEG			FABRICATED
2	1	5010298	MULTIGRIP JAW, RIGHT, ID, 1.5 H, 45-DEG			FABRICATED
3	2	5001260	CROSS-PIN, SOFTJAWS [ID]	VERSABUILT		FABRICATED
4	6	5000803	RETAINING RING, EXTERNAL 1/4" DIA.	McMASTER-CARR	97431A300	PURCHASED
5	2	5000808	SPRING, 0.480D X 0.045W X 1.25L	McMASTER-CARR	9657K336	PURCHASE



REMARKS	ASSEMBLY
UNITS PRIM./[SEC.]	IN./[mm]
EQUIPMENT NO.	
PART FINISH/COLOR	BY PART
PART/ASSY WEIGHT	5.22 lbs.
THIRD ANGLE PROJECTION	
INTERPRET GEOMETRIC TOLERANCING PER ASME Y14.5-2009 TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS ± 1/32 in DECIMALS imperial metric X.X ±.030 in ±.75 mm X.XX ±.010 in ±.25 mm X.XXX ±.005 in ±.125 mm ANGLES ±.5° ROUGHNESS 125 µin 3.2 µm BREAK ALL SHARP EDGES DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES, [] ARE IN MM DIMENSIONS (X) ARE REFERENCE DO NOT SCALE THIS DRAWING	
DESIGNED BY	BTB 12/3/2021
DRAWN BY	BTB 12/3/2021
CHECKED BY	
APPROVED	

**12000 W FRANKLIN RD
BOISE, ID 83709**

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MULTIGRIP JAWS

MULTIGRIP JAWS, ID, 1.5H, 45-DEG

SIZE	SCALE	DRAWING NO.	SHEET NO.	OF	REV.
B	1:2	5010301	1	1	A

REV.	DCO #	DESCRIPTION	DATE	BY/CHK./APP.
A		INITIAL RELEASE	12/03/2021	BB
01		INITIAL RELEASE	12/03/2021	BB

PART NO. 5010301 USED ON: ID JAWS