Shaft Configuration Worksheet

Part Name:	
CNC Program:	
Chuck Load (chuck 1 or 2)	
Chuck Unload (chuck 1 or 2)	

Dimension	**Measured Value**
Raw Material Diameter	
Raw Material Length	
Raw Material Weight	
Distance from Edge of Gripper Finger to Edge of Raw Material	
Distance from Edge of Gripper Finger to Edge of Finished Part	
Finished Part Weight	

Dimension	**Measured Value**
Face of Chuck 1 to End of Raw Material	
Face of Chuck 1 to End of Finished Part	
Face of Chuck 1 to Face of Jaws	
Face of Chuck 2 to End of Raw Material	
Face of Chuck 2 to End of Finished Part	
Face of Chuck 2 to Face of Jaws	

Chuck 2 measurements are used for CNC's with a sub-spindle

Options	**Option (yes/no)**
Bin Drop *calibrate Bin drop position	
Transfer in CNC *option with sub-spindle Lathes	
Find Chuck on Load	
Apply Force During Chuck Clamp	
OD Clamp on Chuck Unload *if unselected, the part will be unloaded via ID hold	
Find Chuck on Unload	
Wash Chuck on Unload *calls 8001 program, unless otherwise specified	
VersaBlast Before Unload *optional equipment	
VersaBlast After Unload *optional equipment	
VersaWash Before Place *optional equipment	