

Puck Configuration Worksheet

Part Name:	
CNC Program:	
Chuck Load (chuck 1 or 2)	
Chuck Unload (chuck 1 or 2)	
Dimension	Measured Value
Raw Material Diameter	
Raw Material Height	
Raw Material Weight	
Finished Part Height	
Finished Part Weight	

Dimension	Measured Value
Face of Chuck 1 to End of Raw Material	
Face of Chuck 1 to End of Finished Part	
Face of Chuck 1 to Face of Jaws	
Face of Chuck 2 to End of Raw Material	
Face of Chuck 2 to End of Finished Part	
Face of Chuck 2 to Face of Jaws	

Chuck 2 measurements are used for CNC's with a sub-spindle

Options	Option (yes/no)
Bin Drop *calibrate Bin drop position	
Transfer in CNC *option with sub-spindle Lathes	
Find Part on Pick	
Settle Part after Pick	
OD Clamp on Chuck Unload *if unselected, the part will be unloaded via ID hold	
Find Chuck on Load	
Apply Force During Chuck Clamp	
Find Chuck on Unload	
Dump Coolant on Unload	
Wash Chuck on Unload *calls 8001 program, unless otherwise specified	
VersaBlast Before Unload *optional equipment	
VersaBlast After Unload *optional equipment	
VersaWash Before Place *optional equipment	