

Recommended ABB IRB1200 Robot Parts Replacement Schedule

Location	Description	Part #	6 Months	12 Months	18 Months	24 Months	36 Months	Notes
Gripper	Gripper Sensors (pre Jan 2018)	5001808		X				
	Gripper Harness with Sensors (post Jan 2018)	5002142			X			
	Gripper	5001771		X				
IRC5 Cabinet	IRC5 CMOS Battery	5003367					X	Reference ABB Maintenance Document 3HAC046983
	IRC5 Cabinet Moist Dust Filter					X		Reference ABB Maintenance document 3HAC021313-001 3.4.2
Robot Arm	Timing Belt on ABB Robot						X	Reference ABB Maintenance Document 3HAC046983
	Replace the ABB Battery pack						X	Reference ABB Maintenance Document 3HAC046983 3.4.1
VBX Enclosure	Pump Filter Bag	5001210	X					
	Wash Bucket Pump	5001218					X	
	Gate post parts	5000773			X			
Work Holding	Rotary Coupler O-Ring	Contact Versabult	X					
	Vise Sensors	M5 - 5002298 M8 - 5003040		X				
	Vise Cable "Y"	5002506		X				
	Vise Cable 5m extension	5002507		X				
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